

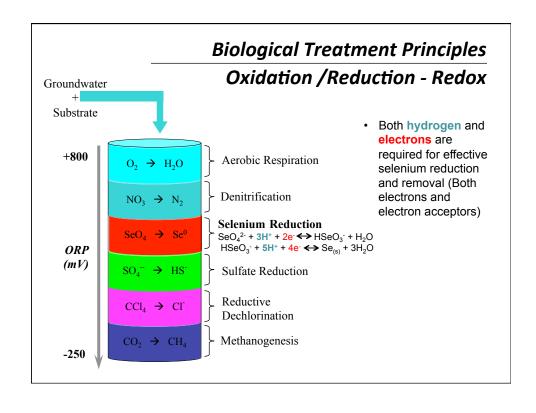
Jack Adams, Ph.D. Ola Opara Mike Peoples

> NATIONAL 2010 CLEAN TECH OPEN: WINNER ROCKY MOUNTAIN REGION

INOTEC -DOGM _ST. GEORGE, UT -3/2012



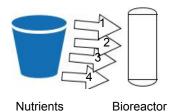




Background

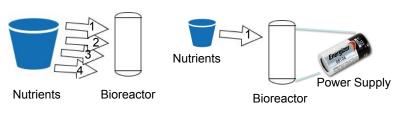
Conventional Biological Treatment

- In conventional systems, a large excess of nutrients /chemicals are required to:
 - 1. Provide C:N:P components for microbial growth
 - Provide the electrons and electron acceptor environments needed for contaminant removal
 - 3. Adjust reactor chemistry
 - 4. Compensate for system inefficient and fluctuating electron availability



Electro-biochemical Remediation

- Amount of electrons supplied by nutrients varies
 - Glucose $[C_6H_{12}O_6]$ = 72 grams carbon/mol = **24 e**-/mol
 - Glycerol $[C_3H_8O_3]$ = 36 grams carbon/mol = **14 e**-/**mol**
- Amount of electrons supplied by 1 Volt:
 - ~1 trillion trillion electrons



Conventional Bioreactor

Electro-Biochemical Reactor

Electro-biochemical Remediation

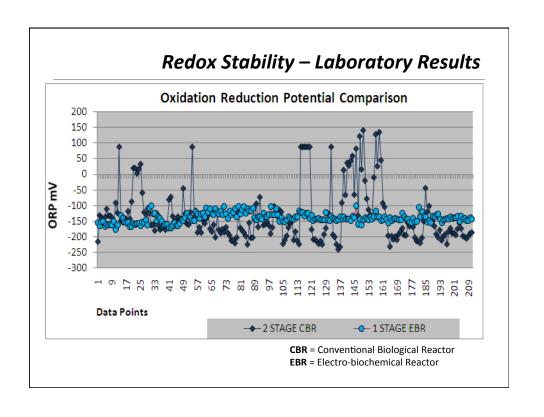


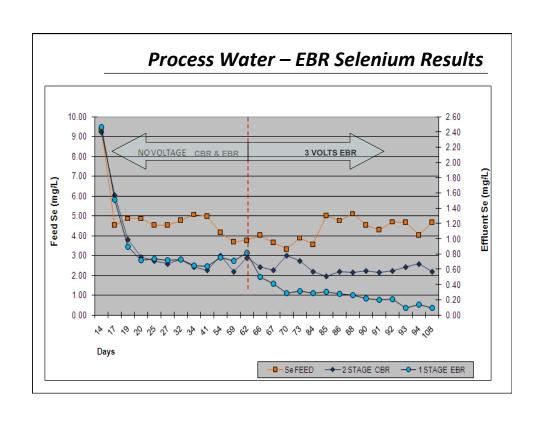
- Electrons can be supplied as a controlled electron gradient
 - Multiple contaminant removal
- Electrons can be supplied to maintain much of the reactor at a uniform electron density
 - Specific contaminant removal

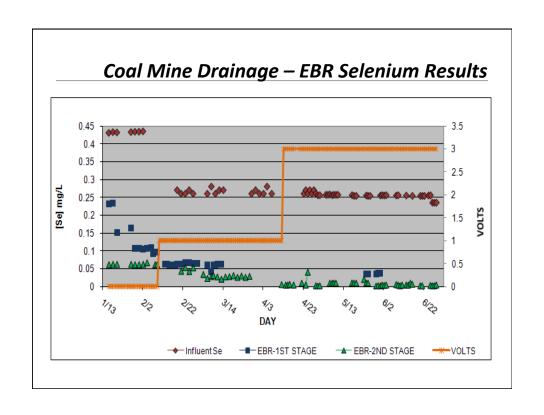
Electro-biochemical – Laboratory Results

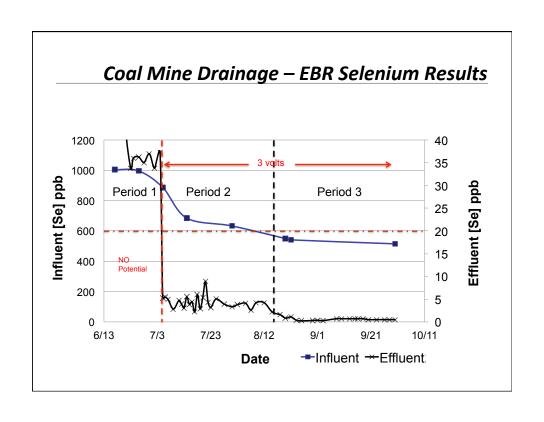


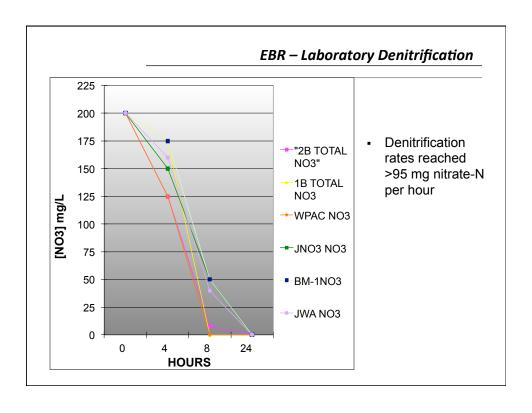
- Ten successful bench-scale tests on various wastewaters from:
 - hard rock mines and coal mines
- Containing:
 - selenium and nitrate
 - arsenic and nitrate
 - mercury

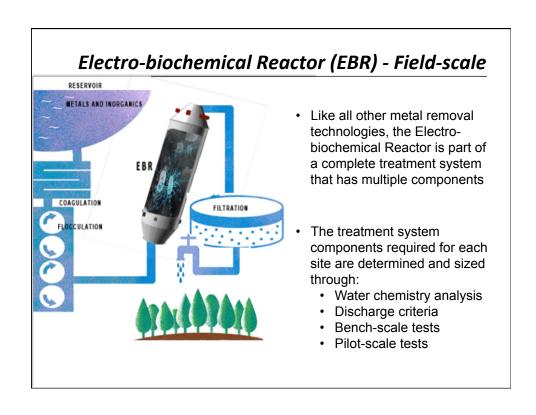


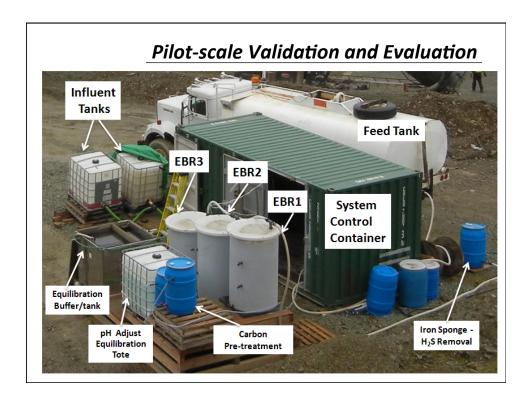


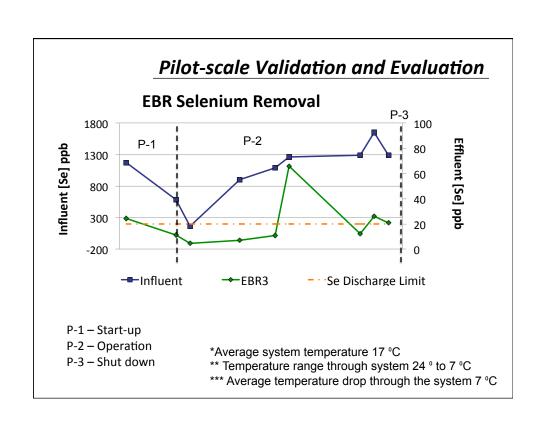






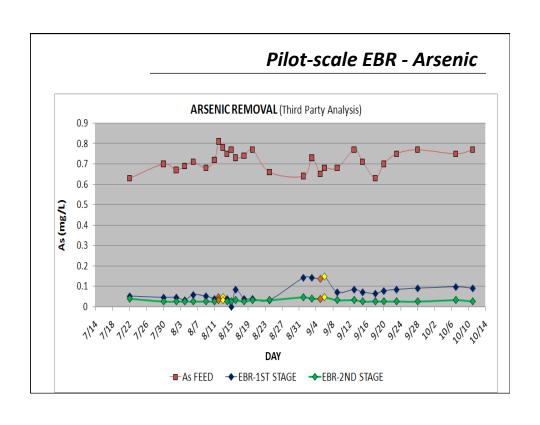


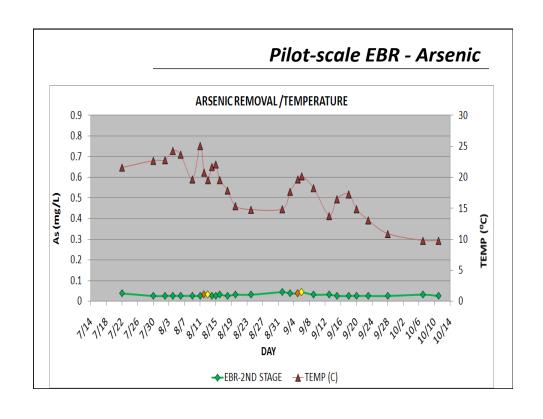


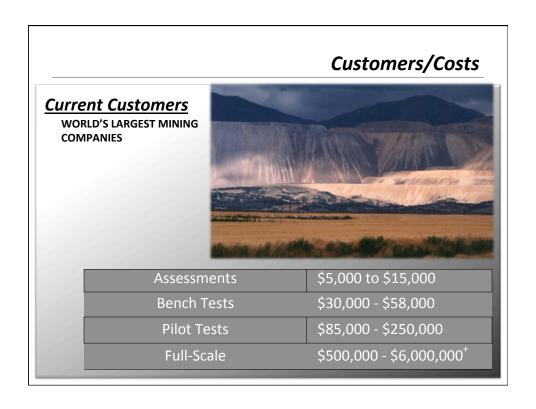


Pilot-scale Validation and Evaluation Other Metal Removal

Metal	Discharge Limit [ppb]	Average Influent [ppb]	Average EBR Effluent [ppb]	Average % Removal
Antimony (Sb)	80	31	3	82%
Arsenic (As)	50	14	6	72%
Cadmium (Cd)	2	1.1	0.2	66%
Lead (Pb)	20	65	1	97%
Molybdenum (Mo)	730	65	3	95%
Selenium (Se)	20	923.2	20.0	99%
Silver (Ag)	1	3	0.2	94%
Zinc (Zn)	500	37	14	45%







Summary

EBR process advantages for metal and inorganic removal include:

- Native, non-pathogenic microbes
- 2 to 10 times faster contaminant removal
- ≥30% lower capital costs
- ≥50% less operational nutrient/reagent costs
- · More controllable, stable, and robust reactor environments
- · Significantly lower contaminant levels in effluent waters
- Power requirements for a full-scale facility can be supplied by a small solar grid – 1 to 3 volts potential

10 successful bench scale tests for various mines & contaminants

- ∘Selenium and Nitrate
- o Arsenic and Nitrate
- o Mercury and other contaminants

2 successful on-site, pilot-scale test for arsenic, selenium and nitrate and two more scheduled in 2012

EBR technology starts with the best aspects of proven microbial systems and takes them to the next level of performance and cost-effectiveness.

